



HD Lubricant

Product Description

A heavy duty oil based lubricant which can be diluted with water. HD is designed for high temperature stamping, drawing, piercing and flanging. The extreme pressure and anti-wear additives reduce scoring and make it ideal for difficult progressive dies and multi-forming operations. This product contains additives for corrosion protection and bacterial prevention. This lubricant is easily cleaned in alkaline cleaners.

Typical Properties

Appearance Viscous, clear brown liquid, mild odor
Solubility Emulsifiable with water
Density 8.6 lbs/gallon

Application

Spray, brush, roll coat or drip on the following substrates: cold/hot rolled steel, hot dip galvanized, stainless steel and aluminum.

Use Directions

Metal Mates HD is supplied ready to use in a concentrate form which can be used as is, or diluted with water (consult Service Representative for mix directions).

Safety and Handling

Avoid contact with eyes and prolonged contact with the skin. Wash thoroughly after handling. Minimum contact with this and all chemicals is a good policy to follow along with reading the Material Safety Data Sheet.

Storage

Indoor storage preferred. First in first out stock rotation is recommended.

Container Size

5 gallon pails, 55 gallon drums and 330 gallon totes.

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